



MEMBRANE-BASED SEPARATIONS IN METALLURGY

Principles and Applications

Edited by Lan Ying Jiang and Na Li



Membrane-Based Separations in Metallurgy

Principles and Applications

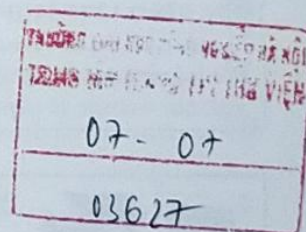
Edited by

Lan Ying Jiang

*School of Metallurgy and Environment
Central South University, Changsha, Hunan Province, China*

Na Li

*School of Chemical Engineering and Technology
Xi'an Jiaotong University, Xi'an, Shanxi Province, China*



Contents

<i>List of Contributors</i>	<i>xi</i>
<i>Foreword</i>	<i>xiii</i>
<i>Preface</i>	<i>xv</i>

PART 1: Introduction..... 1

Chapter 1: Metallurgy: Importance, Processes, and Development Status..... 3

L.Y. Jiang

1.1 Introduction	3
1.2 Extractive Metallurgy	6
1.2.1 Pyrometallurgy	6
1.2.2 Hydrometallurgy	8
1.2.3 Electrometallurgy	11
1.2.4 Biometallurgy	11
1.3 Current Status of Metallurgical Industry	12
1.3.1 Progress in China	12
1.3.2 European Metallurgical Renaissance	15
1.4 Conclusions	16
Glossary and Symbols	17
References.....	17

Chapter 2: Membrane-Based Separation 19

L.-S. Xiao

2.1 Basics About Membrane-Based Separation.....	19
2.1.1 Membrane and Membrane Separation	19
2.1.2 Membrane Structure and Configuration	22
2.1.3 Membrane Materials	25
2.2 Fundamentals of Some Technically Relevant Separations	27
2.2.1 Hydraulic and Osmotic Pressure-Driven Processes	27
2.2.2 Processes Using Ion-Exchange Membranes	33
2.2.3 Gas Separation	37
2.2.4 Membrane Contactor.....	38
2.2.5 Membrane Adsorption.....	43
2.2.6 Membrane Reactor.....	44
2.3 Brief History of Development	45
2.4 Conclusions	49

Glossary and Symbols	50
References.....	52
PART 2: Membrane-Based Separation for Metallurgical Process Improvement and Wastewater Treatment	57
Chapter 3: Ferrous Metallurgy.....	59
Y.-M. Cao, Y.-H. He	
3.1 Iron and Steel.....	59
3.1.1 Introduction.....	59
3.1.2 Treatment of Acidic Wastewater	61
3.1.3 Oily Wastewater Treatment.....	76
3.1.4 Coking Plant Wastewater Treatment	79
3.1.5 Desalination for Integrated Wastewater	82
3.1.6 Treatment of Smelting Waste Gas.....	88
3.2 Chromium.....	89
3.2.1 Introduction.....	89
3.2.2 Application of Nanofiltration	90
3.2.3 Other Membrane Separations.....	92
3.3 Manganese	93
3.3.1 Introduction.....	93
3.3.2 Purification of Manganese Sulfide (MnSO_4) Solution	94
3.4 Conclusions	95
Glossary and Symbols	95
References.....	97
Chapter 4: Heavy Nonferrous Metals.....	101
Z.-L. Xu	
4.1 Nickel.....	101
4.1.1 Introduction.....	101
4.1.2 Improvement of Ni Electrowinning	103
4.1.3 Process Wastewater as Secondary Resource	105
4.2 Copper	107
4.2.1 Introduction.....	107
4.2.2 Assisting Selective Leaching Using Electromembrane.....	109
4.2.3 Improvement of Conventional Process Efficiency	110
4.2.4 Treatment of Various Process Waste Liquids	113
4.2.5 Integrated or Hybrid Systems and Industrial Level Applications	118
4.3 Zinc and Lead	122
4.3.1 Introduction.....	122
4.3.2 New Process for Zinc Sulfate Purification	126
4.3.3 Arsenic Removal From Nonferrous Pyrometallurgy Process	128
4.3.4 Facilitating Chlorine Metallurgy.....	130
4.3.5 Industrial Level Applications in Process Wastewater Treatment	131
4.4 Other Researches About Heavy Metal Wastewater Treatment	132

4.4.1 Basic Unit Operations	133
4.4.2 Integrated or Hybrid Processes	133
4.5 Remediation of Heavy Metal Polluted Soil	137
4.5.1 Introduction	137
4.5.2 Conventional Operations	138
4.5.3 Unconventional Application of Ion-Exchange Membranes for In situ Soil Remediation	139
4.6 Groundwater Remediation	141
4.7 Conclusions	143
Glossary and Symbols	144
References	146
Chapter 5: Light Nonferrous Metals	151
<i>L.-S. Xiao</i>	
5.1 Lithium	151
5.1.1 Introduction	151
5.1.2 Lithium Recovery From Various Solutions	152
5.1.3 Lithium Hydroxide Production	157
5.1.4 Processing of Powder Material for Lithium Ion Battery	158
5.2 Aluminum	159
5.2.1 Introduction	159
5.2.2 Modification of Carbonation Process	161
5.2.3 Treatment of Red Mud Wastewater	164
5.2.4 α -Alumina Powder Washing	168
5.2.5 Treatment of Wastewater From Aluminum Electrolysis Plant	168
5.3 Conclusions	169
Glossary and Symbols	170
References	171
Chapter 6: Refractory Metals	173
<i>L.-S. Xiao</i>	
6.1 Molybdenum	173
6.1.1 Introduction	173
6.1.2 Concentration of Ammonium Molybdate Crystallization Mother Liquor	177
6.1.3 Comprehensive Utilization of Wastewater from Ammonium Molybdate	178
6.2 Titanium	179
6.2.1 Introduction	179
6.2.2 Recovery of Waste Acid Released in Hydrolysis Step	181
6.2.3 Recovery of Waste Acid in Material Processing or Fabrication	183
6.2.4 Purification of Titanium Tetrafluoride	183
6.3 Tungsten	184
6.3.1 Introduction	184
6.3.2 Free Alkali Recovery	186
6.3.3 Utilization of Ammonium Para-Tungstate Crystallization Mother Liquor	189
6.3.4 Other Applications	191
6.4 Vanadium	193

6.4.1 Introduction	193
6.4.2 New Process for Vanadium Extraction From Stone Coal	195
6.5 Zirconium	196
6.5.1 Introduction	196
6.5.2 Treatment of Wastewater in Zirconium Oxychloride Production	197
6.5.3 Rinsing of Zirconium Oxide Nanoparticles	199
6.6 Conclusions	200
Symbols and Nomenclature	200
References	202
Chapter 7: Scattered and Rare Earth Metals	205
<i>L.-S. Xiao</i>	
7.1 Introduction	205
7.2 Extraction Using Liquid Membrane for Mixed Rare Earth Enrichment	208
7.3 Researches and/or Applications Addressing Specific Metal	209
7.3.1 Indium	209
7.3.2 Rhenium	211
7.3.3 Lanthanum	212
7.3.4 Europium	214
7.3.5 Cerium	215
7.3.6 Other Metals	216
7.4 Applications Common for Rare Earth Metallurgy	218
7.4.1 Concentration by Pressure Driven Membrane Separation	218
7.5 Wastewater Treatment	219
7.5.1 Recovery of Ammonia-Nitrogen	219
7.5.2 Acid Recovery	221
7.6 Conclusions	222
Glossary and Symbols	222
References	224
Chapter 8: Radioactive Metals	227
<i>L.Y. Jiang</i>	
8.1 Introduction	227
8.2 Treatment of Leaching Solution (or Metal Extraction)	229
8.2.1 Emulsion Liquid Membrane	229
8.3 Metal Compound Production	232
8.3.1 Application of Membrane Electrolysis	232
8.4 Processing of Radioactive Wastes	234
8.4.1 Fuel Recovery	235
8.4.2 Partitioning of Minor Actinides and Fission Products	236
8.4.3 Membrane Process for LLW	240
8.4.4 Caustic Recovery	242
8.5 More Researches and Examples	243
8.6 Conclusions	244
Glossary and Symbols	244
References	246

Chapter 9: Noble Metals	249
<i>H. Wang</i>	
9.1 Introduction	249
9.2 Acid Mine Drainage Wastewater	251
9.3 Cyanide Barren Solution Treatment	254
9.4 Metallurgical Wastewater	262
9.5 New Developments	264
9.6 Conclusions	269
Nomenclature.....	269
References.....	270
Chapter 10: More Works on Waste Treatment and Process Improvement	273
<i>C.-J. Tang</i>	
10.1 Waste Gas Treatment	273
10.1.1 Gaseous Components Removal.....	274
10.1.2 Dust Elimination	280
10.2 Water Treatment.....	281
10.2.1 Electroplating Wastewater.....	281
10.2.2 Combination of Etching With Pickling	284
10.2.3 Recycling of Metal-Working Fluids.....	284
10.2.4 Advanced Wastewater Treatment	285
10.3 Potential Applications in Hydrometallurgical Processes	287
10.4 Conclusions	287
Glossary and Symbols	288
References.....	289
PART 3: Development of Special Industrial Membranes for Metallurgy	291
Chapter 11: Overview.....	293
<i>L.Y. Jiang</i>	
References.....	295
Chapter 12: Polymeric Membranes.....	297
<i>L. Wu, H. Wang, T.-W. Xu, Z.-L. Xu</i>	
12.1 Nanofiltration.....	297
12.1.1 General Strategies for Improving Nanofiltration Membrane Separation Efficiency	297
12.1.2 Acid-Resistant Nanofiltration Membranes	302
12.1.3 Alkali-Resistant Nanofiltration Membrane	305
12.1.4 Oxidation-Resistant NF Membranes.....	306
12.2 Ion-Exchange Membrane.....	306
12.2.1 "Green" Synthesis of Anion-Exchange Membranes	310
12.2.2 Membrane Stability Control.....	311
12.2.3 Nanochannels Architecture and Modification.....	313
12.2.4 Novel Membrane Formation Technologies.....	315
12.2.5 Industrialization Status in China	315

12.3 Materials and Membranes for Ultrafiltration	316
12.3.1 Molecular Design for Reinforced Ultrafiltration	316
12.3.2 Membrane Surface Design	324
Glossary and Symbols	326
References.....	328
Chapter 13: Membrane Contactor.....	335
<i>X.-L. Lu</i>	
13.1 Membrane Distillation	335
13.1.1 Membrane Development	335
13.1.2 Molecular Design of Membrane Hydrophobicity	339
13.2 Other Membrane Contactors.....	342
13.3 Control of Pore-wetting State	346
13.4 Modules and Commercial Products.....	348
Glossary and Symbols	351
References.....	352
Chapter 14: Ceramic Membranes	357
<i>W.-H. Xing</i>	
14.1 Introduction	357
14.2 General Progress in Membrane Fabrication and Modification.....	358
14.2.1 Porous Ceramic Membranes.....	358
14.2.2 Gas Separation Membranes.....	363
14.3 Application-Orientated Consideration for Porous Ceramic Membrane Fabrication	365
14.4 Industrialization	366
14.5 Perspectives	367
Glossary and Symbols	367
References.....	368
Chapter 15: Metal Membranes	371
<i>Y.-H. He</i>	
15.1 Introduction	371
15.2 Stainless Steel-Based Porous Metal Membrane	372
15.2.1 Neat Stainless Steel Membranes	372
15.2.2 Composite Membrane Using Stainless Steel Substrate.....	376
15.3 Membranes Based on Metal Alloys.....	377
15.3.1 Membrane Based on Titanium-Aluminum Alloys	378
15.3.2 Membrane Based on Nickel-Aluminum Alloys.....	382
15.3.3 Membrane Based on Iron-Aluminum Alloys.....	383
15.4 Industrialization	385
15.5 Conclusions	386
Glossary and Symbols	386
References.....	387
Index.....	391